

PIPE EXTRUSION LINES



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WORLD'S FAVOURITE

Kabra ExtrusionTechnik Ltd (KET) has been playing an active role in manufacturing and supplying Extrusion Lines for Plastic Pipes. A collaboration with **battenfeld cincinnati**, makes KET bring the latest technology to pipe processor. While offering cost effective solution, Kabra has a great understanding of processor's needs. Kabra's wide model range of extrusion lines for uPVC, HDPE and PPR pipes are a preferred choice of processors all over the world.



Pipe Extruder



Die Head



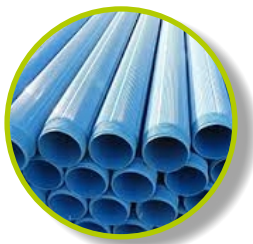
Water Spray Bath



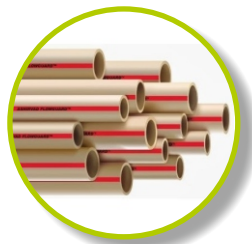
Haul-Off



PVC SWR pipe production lines



Casing pipe production lines



PVC/cPVC Plumbing pipe production lines



Column pipe production lines



Conduit pipe production lines

KABRA EXTRUSION LINES FOR PLASTIC PIPES

Kabra's glorious journey as a Plastic Extrusion Machine manufacture commenced 6 decades ago. It still feels energetic while introducing innovative solutions to pipe makers around the world. Kabra's has been consistently following and promoting a tradition of customer support.

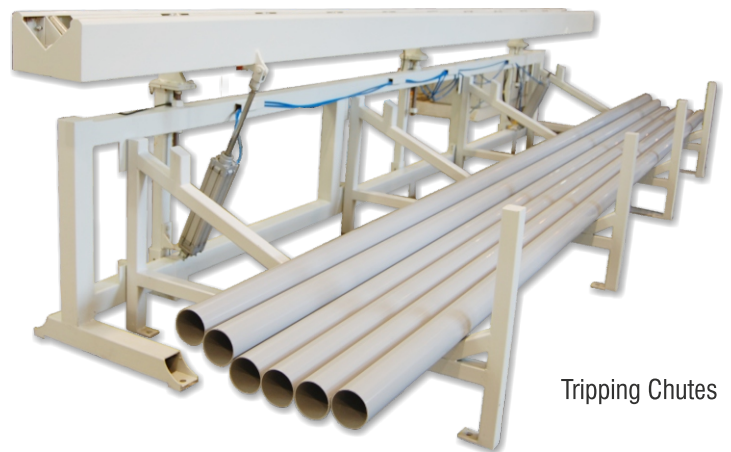
For last five decades Kabra is **Dedicated to Technology - Devoted to Service.**



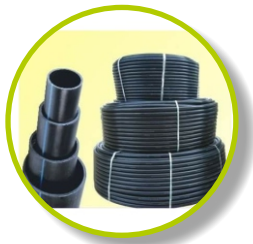
Vacuum Tank



Cutter



Tripping Chutes



HDPE pipe production lines



Sprinkler Irrigation pipe production lines



PPR-pipe production lines



Corrugated pipe production lines



Flat and Round Drip Irrigation pipe production lines

Twin Screw Extruders for RPVC Pipes

ARGOS SERIES

Model	Argos 350	Argos 72 - 28
Extruder Drive (KW-AC)	30	37
L/D Ratio	28:1	28:1
Output (Kgs/Hr)	300 - 350	350 - 390

twiEX SERIES

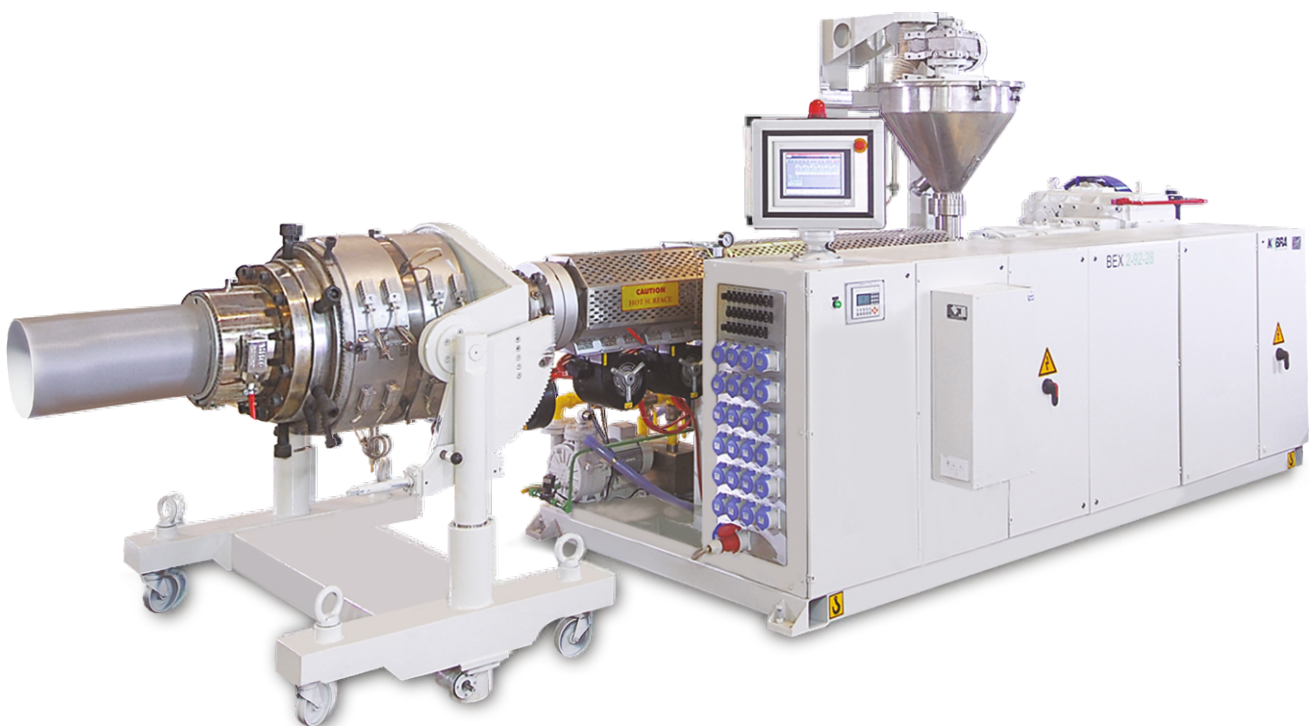
Model	twiEX 93R	twiEX 114R
Extruder Drive (KW-AC)	90	132
L/D Ratio	34	34
Output (Kgs/Hr)	800 - 850	1000 - 1100

- A **battenfeld-cincinnati** technology.
- Special screw design - Increased material throughput at lower screw speeds
- Low shear stress on material - Gentle plasticizing - Great melt quality.
- Superior quality of end product.
- Higher outputs at lower power consumption.
- Maintenance-free self regulating screw cooling system.
- Stronger thrust gear boxes.
- Synchronization of high rated AC drives.
- Panel Cooler for drive panels - Enhanced protection.
- Available with Optima 7 and NX 32 Panels.

Model	2-52-18V	2-52-22V	2-52-25V	2-65-18V	2-65-22V
Extruder Drive (KW-AC)	11	15	15	22	30
L/D Ratio	18:1	22:1	25:1	18:1	22:1
Output (Kgs/Hr)	100 - 120	130 - 150	150 - 170	180 - 200	200 - 250

Model	2-90-22V	2-90-25V	2-92-28V	2-110-28V	2-135-28V
Extruder Drive (KW-AC)	55	55	75	90	160
L/D Ratio	22:1	25:1	28:1	28:1	28:1
Output (Kgs/Hr)	400 - 450	500 - 550	650 - 700	850 - 950	1300 - 1500

Performance depends on pipe dimensions & polymer recipe.





PVC-Single Spider Die Heads.

- Accommodate a large range of pipe diameters in single die head, ensuring lesser change over-time & saving cost.
- Geometric design of the die offers distinct advantage during processing.
- Optimum flow properties over the entire flow channel.
- Ideal residence time profile with selective temperature control of the sensitive material.
- Facilitate high output

Model	75/250	110/250	200/400	250/600	250/700	315/800	400/800	450/1000	710/1300
ThroughPut (Kg/Hr.)	250	250	400	600	700	800	800	1000	1300
Pipe Size Range	20 - 75	20 - 110	50 - 200	75 - 250	75 - 250	110 - 315	110 - 400	160 - 450	400 - 710

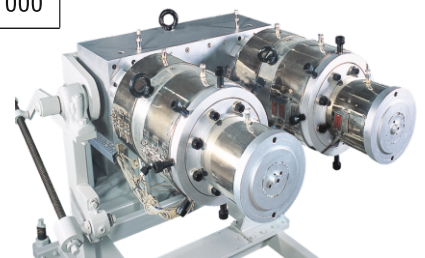
PVC-Double Spider Die Heads.

- Compatibility to cover wide pipe diameter & thickness range, which is a major advantage.
- Excellent wall thickness control at higher throughput rate.
- Elimination of continuous spider marks (ID to OD), allowing better mechanical properties of the pipe.

Model	RD 1	RD-X1	RD - X2	RD3	RD 3.5	RD4
ThroughPut (Kg/Hr.)	750	750	910	1500	1500	1820
Pipe Size Range	20 -110	32- 160	63 - 250	160-450	250 - 630	400 - 1000

PVC-Twin Strand Die Heads.

- 100 % Utilization of Extrusion capacity
- Ideal for small diameter / wall thickness pipe
- Better price vs performance



Model	2-50/100	2-75/250	2-110/250	2-200/400	2-250/600
ThroughPut (Kg/Hr.)	200	500	500	800	1200
Pipe Size Range	16 - 50	20 - 75	20 - 110	63 - 110	63 - 200
Application	Conduit	Conduit	Plumbing	Agri	Casing & Column

Performance depends on pipe dimensions & polymer recipe.

Twin Screw Extruders for cPVC Pipes

- World wide proven technology.
- Sturdy extruder to handle Chlorinated Polyvinyl Chloride.
- Single and Twin Die system.
- Reduction on burn frequency.
- Special screw geometry to process with low optimum shear.
- Screw tempering through circulation of thermic oil - Exceptional screw temperature management.
- Barrel cooling through circulation of thermic oil - Quick and efficient temperature control.



Extruder Models

Model	kEX 626	kEX 726	kEX 926	kEX 1026
Extruder Drive (KW-AC)	22	37	45	55
Screw Diameter	65mm Parallel	72mm Parallel	92mm Parallel	110mm Parallel
Output (Kgs/Hr)	150-170	200 - 220	300 - 320	350 - 400

Performance depends on pipe dimensions & polymer recipe.

cPVC Dia Head Models

Model	RLK-1/200	RLK-2/400	RLK-3/600	KMD-200
Throughput (Kgs/Hr)	200	400	600	400
Pipe Size Range	1/2" to 2"	2" to 4"	4" to 6"	1/2" to 2"

Performance depends on pipe dimensions & polymer recipe.

Single Screw Extruders for PE Pipes

- Barrier Screws - High homogeneous plasticizing - Less material slippage.
- Screw geometry for HDPE & PP pipe extrusion.
- Grooved feed bush - Higher output - Reduced power consumption.
- Superior physical properties of end product.
- Panel Cooler for drive panels - Enhanced protection.
- Synchronization of high rated AC drives.
- Available with Optima 7 and NX - 32 Panels.



Conventional Series 30D

Model	EMAX 45-45	EMAX 45-55	EMAX 45-75	EMAX 60-90	EMAX 60-110	EMAX 60-132	75B4	90B4
Extruder Drive (KW-AC)	45	55	75	90	110	132	160	200
L/D Ratio	30:1	30:1	30:1	30:1	30:1	30:1	30:1	30:1
Output (Kgs/Hr)	140 - 160	190 - 210	240-260	270 - 300	300 - 350	370 - 400	450 - 500	600 - 700

Performance depends on pipe dimensions & polymer recipe.

MONOS Series 37D - High Output Extruders

45-37G
90
37:1
330 - 350

Performance depends on pipe dimensions & polymer recipe.

soEX 40 L/D Single Screw Extruders for PE Pipes

- New Series - Proven **battenfeld-cincinnati** technology.
- Ideally suited for solid wall pipes, corrugated pipes as well as for steel pipe coating.
- 40D - Wider processing window for PE & PP.
- Suitable even for heavier grade material - Higher than PE100.
- High installed screw torques for optimal specific throughputs.
- Spiral intake feed section - Surge free output.
- Linear specific output even at higher back pressures.
- Lower energy consumption.
- Space saving designs.
- Panels equipped with water panel cooler.



Model	soEX45-40	soEX45-40	soEX NG60-40	soEX60-40	soEX60-40	soEX75-40	soEX75-40	soEX90-40
Extruder Drive (KW-AC)	110	132	250	132	160	250	315	375
L/D Ratio	40:1	40:1	40:1	40:1	40:1	40:1	40:1	40:1
Output (Kgs/Hr)	380 - 400	450 - 500	900 - 950	500 - 550	600 - 650	850 - 950	1100 - 1200	1300 - 1500

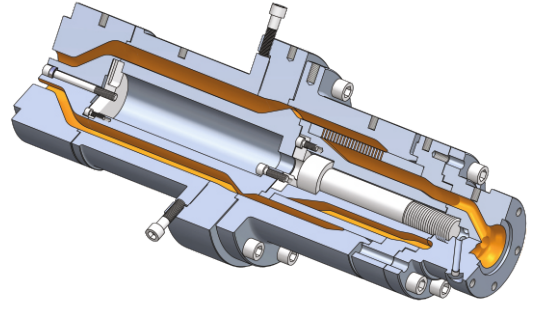
Performance depends on pipe dimensions & polymer recipe.

Optionals: Jockey extruders for colour stripe | Auxiliary extruders for co-extrusion | Hopper dryers | Vacuum hopper loaders
Gravimetric system for weight/meter control | Ultrasonic wall thickness measurement system.

Die Heads for Polyolefin Pipe Extrusion

HDPE - Lattice Basket (Si) Die Heads.

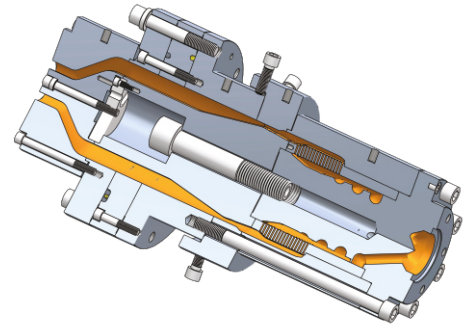
- Low pressure build-up & low melt temperature even with high throughput.
- Good homogenization due to double diversion of the melt.
- Constant processing characteristics over the full range of material.
- Consistent product quality for all pipe sizes.



Model	PO-125 Si	PO-160 Si	PO-200 Si	PO-315 Si
ThroughPut (Kg/Hr. Max.)	450	450	450	700
Pipe Size Range Min.-Max.(MM)	20 - 125	32 - 160	50 - 200	63 - 315

HDPE - Spiral Lattice Basket (VSi) Die Heads.

- Consists of spiral for coares distribution and compact lattice for the distribution of melt.
- Large processing window.
- Low pressure requirement.
- Excellent wall thickness distribution.



Model	PO-32 VSi-P	PO-63 VSi-P	PO-125 VSi-P	PO-200VSi-P	PO-250VSi-P	PO-400 VSi-P	PO-500VSi-P	PO-630VSi	PO- 800 VSi	PO-1000 VSi	PO-1200VSi
ThroughPut (Kg/Hr. Max.)	350	450	600	800	1000	1000	1000	1500	1500	2000	2000
Pipe Size Range Min.-Max.(MM)	10 - 32	16 - 63	20 - 125	20 - 200	50 - 250	75 - 400	90 - 500	250 - 630	250 - 800	250 - 1000	280 - 1200

Co-Ex -Die Head

Model	125/450 iVV	125/600 OVSi	PO 250 2 VSI P
ThroughPut (Kg/Hr. Max.)	450	600	1000
Pipe Size Range Min.-Max.(MM)	20 - 125	20 - 125	50 - 250

3 Layer Die Head

Model	125/600 IOVSI	PO 250 3 VSI-Z	PO 400 3 VSI-Z
ThroughPut (Kg/Hr. Max.)	600	1000	1000
Pipe Size Range Min.-Max.(MM)	20 - 125	50 - 250	75 - 400

HDPE Pipe Head with Efficient Air Cooling System (EAC)

- Two step distributor consisting of smooth out thread and compact Lattice Basket
- Air flow against the extrusion direction and pipe is cooled from inside thus increasing extrusion performance
- Excellent melt distribution and homogenisation
- Cooling length can be shorten by 30% to 40% depending upon application

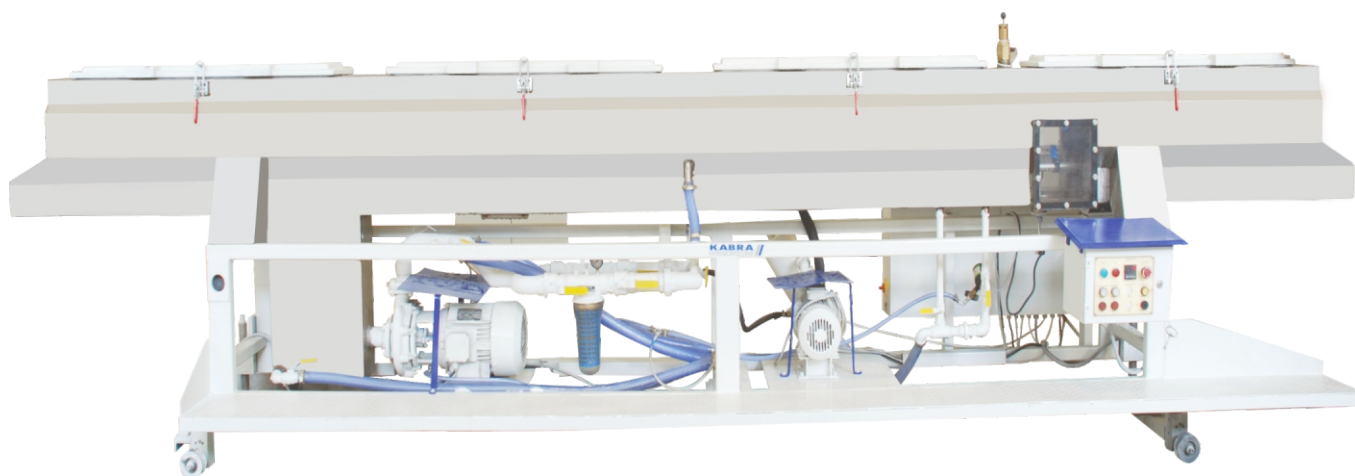
Model	Helix - 250 Vsi-T	Helix - 400 Vsi-T	Helix - 500 Vsi-T	Helix - 630 Vsi-T	Helix - 800 Vsi-T	Helix - 1000 Vsi-T	Helix - 1200 Vsi-T
ThroughPut (Kg/Hr. Max.)	1000	1000	1000	1500	1500	2000	2000
Pipe Size Range Min.-Max.(MM)	50 - 250	75 - 400	90 - 500	160 - 630	250 - 800	250 - 1000	280 - 1200

Vacuum Calibrators

- Stable vacuum condition - Quick pipe formation - Reduced wastage.
- Precise temperature, flow and level controls - Enhanced calibration and cooling.
- Separate circuits for vacuum and water spray.
- Modern screen filters - Larger filtration area - Auto cleaning.
- All models available in **MS** and **SS** versions.

Single Chamber Vacuum Calibrators - 6M

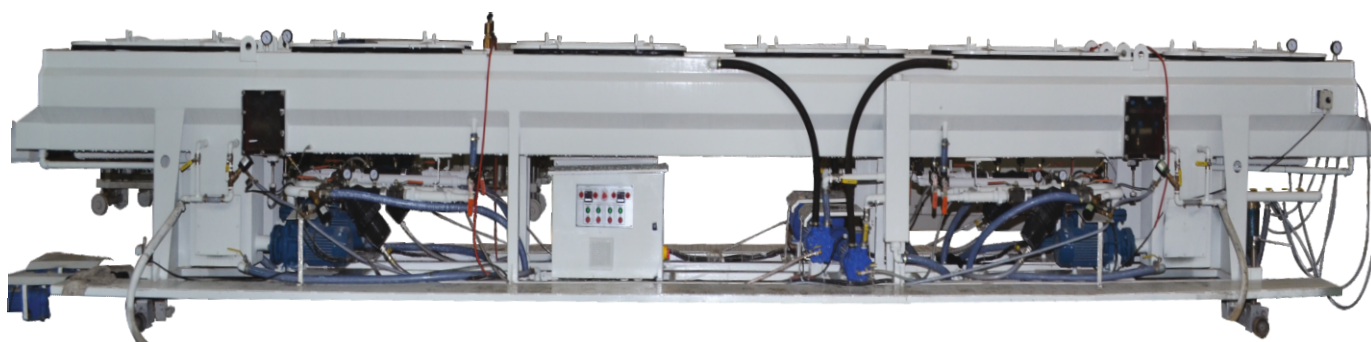
Model	VB-63	VB-125	VB-250	VB-315	VB-450	VB-630	VB-800	VB-1000	VB-1200
Pipe diameter range (mm)	10-63	20-125	40-250	75-315	90-450	250-630	250-800	450-1000	500-1200



Double Chamber Vacuum Calibrators - 9M

Model	VB2-63	VB2-125	VB2-250	VB2-315	VB2-450	VB2-630	VB2-800	VB2-1000	VB2-1200
Pipe diameter range (mm)	10-63	20-125	40-250	75-315	90-450	250-630	250-800	450-1000	500-1200

Performance depends on pipe dimensions & polymer recipe.



Water Spray Bath

- Optimized positioning of spray nozzles - Intensive cooling even at higher speeds.
- Standard models with PVC sheets - Ease of operation.
- Options available : 1. For pressure calibration & 2. Auxiliary for cooling.
- Options available (in select models): 1. Totally enclosed type & 2. Acrylic shutter type.
- Available in **MS** & **SS** versions.

Water Spray Bath K – 6M

Model	K-125	K-250	K-450
Pipe diameter range(mm)	20-125	40-250	90-450

Water Spray Bath SK - 6M (Column Pipe)

Model	SK-125	SK-250	SK-630
Pipe diameter	20-125	40- 250	250-630



Auxillary Totally Closed Water Spray Bath - 6M

Model	CB-63	CB-125	CB-250	CB-315	CB-500	CB-630	CB-800	CB-1000	CB-1200
Pipe diameter range (mm)	16-63	20-125	40-250	75-315	110-500	250-630	250-800	450-1000	500-1200



Pipe Haul-Off Units

Electronic Caterpillar Haul Offs

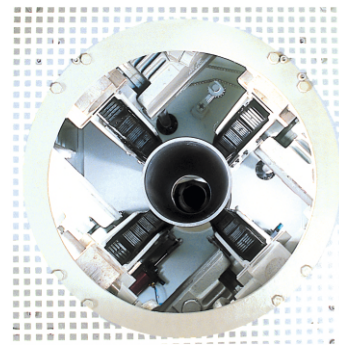
- Multibelt - 2/4/6 belts-ovality free pipes.
- Pneumatic clamping - Ease in set up and efficient traction.
- Mechanical power distribution eliminated - Ease of maintenance.
- Independent AC geared motor for each caterpillar.

Model	R 110 SEV	R 250 SEV	R 250 / 4EV	R 400 / 4EV	R 250 6EV	R 450 / 6EV	R 630 / 6EV
Pipe diameter range (mm)	20 - 110	32 - 250	50 - 250	90 - 400	63 - 250	110 - 450	250 - 630
No. of Caterpillars	2	2	4	4	6	6	6
Max. Speed (m/min)	25	10	10	10	10	4	4

Models available for Twin Pipe Extrusion

Servo Caterpillar Haul Offs

- Equipped with AC asynchronous servo geared motor for each caterpillar and common servo drive.
- Precise control and synchronization.
- Minimum speed range lowered significantly.
- High pulling force at low speed



Model	R 110 SE	R 250 SE	R 250 / 4E	R 400 / 4E	R 500 / 6E	R 630 / 6E
Pipe diameter range (mm)	20 - 110	32 - 250	50 - 250	90 - 400	110 - 500	160 - 630
No. of Caterpillars	2	2	4	4	6	6
Max. Speed (m/min)	25	10	10	5	5	2



Servo Haul-Off Units for Large Diameter PE Pipes

- Special designs for large diameters.
- Wide width jaw segment & longer contact lengths.
- Higher pulling force - Bigger pneumatic cylinders with high clamping force.
- AC asynchronous servo geared motor for each caterpillar with improved efficiency servo drive.
- Optimized production safety.



Model	R 800 / 6E	R 1000 / 8E	R 1200 / 10E
Pipe diameter range (mm)	250 - 800	315 - 1000	500 - 1200
No. of Caterpillars	6	8	10

Higher diameter Haul-off can be offered upon request

Winch available optionally - eliminates long lead pipe at start up.



Pipe Cut Off Units

Upstroke Cutting Saws - HDPE / PVC

- Flush mounted type.
- Suitable for smaller pipe ODs.
- Cutting at higher speeds - Economical.
- Chip extraction arrangement available.



Upstroke cutting saw	SPR 110 R	SPR 200 R	SPR 250 R
Pipe diameter range (mm)	20 - 110	40 - 200	63 - 250
Max. Speed (m/min)	10	7.5	7.5

Planetary Cutting Saws - HDPE / PVC

- Sturdy construction - Suitable for large ODs.
- Chamfering tools included for PVC pipes.
- V clamps for range of ODs & half round clamps for each OD, depending on application.
- Chip extraction arrangement available.



Model	SU 250 P	SU 400 P	SU 630 P	STU 125 E	STU 250 P	STU 500 P
Pipe diameter range (mm)	40 - 250	63 - 400	110 - 630	20 - 125	40 - 250	110 - 500
Max. Speed (m/min)	7.5	5	3.0	15.0	7.5	5

Higher diameter saw can be offered upon request

Swarfless Cutting Saws - HDPE

- Motorized centrally adjusted roller track bottom support - Sturdy clamping by pneumatic cylinder.
- Circular cutting knives with high hydraulic force - Almost noiseless operation.
- Perfect balance of disc - longer tool life.
- Material saving.
- V Clamps for range of ODs & half round clamps for each OD, depending on application.
- Models with servo driven saw carriage available.



Cutting unit TU series	RTA 125 E	TU 250 P	TU 250 E	TU 500 P	TU 630 P	TU 800 P	TU 1000 P	TU 1200 P
Pipe diameter range (mm)	20 - 125	40 - 250	40 - 250	90 - 500	250 - 630	160 - 800	400 - 1000	400 - 1200
Max. Speed (m/min)	15	7.5	10	5	1.5	1.0	1.0	1.0

Tripping Chutes



- Heavy duty MS Structure.
- Rollers for scratchless pipe movement, available in most model.
- Nominal length, 6 meters.
- 3 Meters length available in KR 110 and KR 250 models.
- Models also available for Twin Pipe Extrusion.

Model	KR 110	KR 250	KR 400	KR 630
Pipe diameter range (mm)	20 - 125	40 - 250	90 - 400	110 - 630
Bed Type	Flat Tray	Roller-tilting	Roller-tilting	Roller-tilting

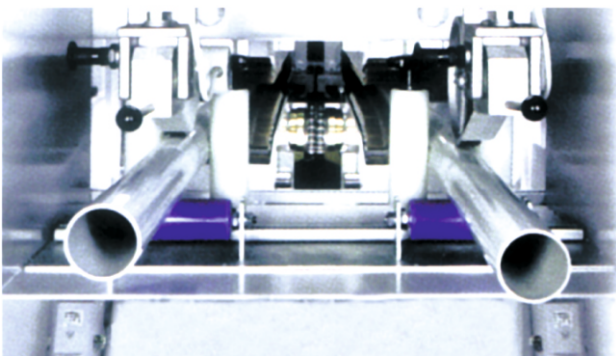
Model	RG 800	RG 1000	RG 1200
Pipe diameter range (mm)	160 - 800	400 - 1000	400 - 1200
Bed Type	Roller-fixed	Roller-fixed	Roller-fixed

Twin Pipe Extrusion

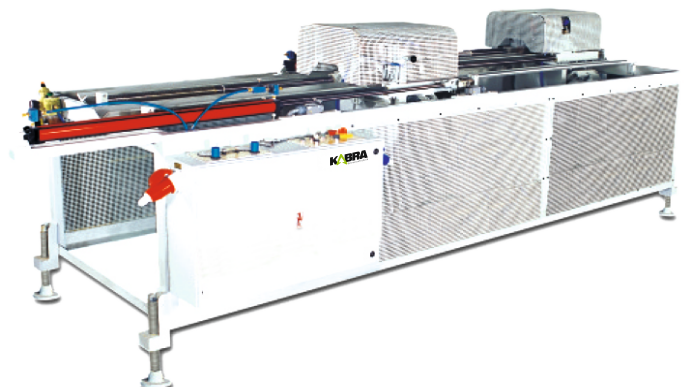
Twin Pipe Extrusion is an important alternative when high outputs are to be achieved even with smaller pipe sizes. Twin line offers an impressive price / performance ratio.

The line comprises:

- A single high output extruder with twin die.
- Dual arrangement of Vacuum calibrator, Haul - off Unit and Cutting saw. These equipment have separate drives and individual controls.



Twin Haul off



Twin Saw

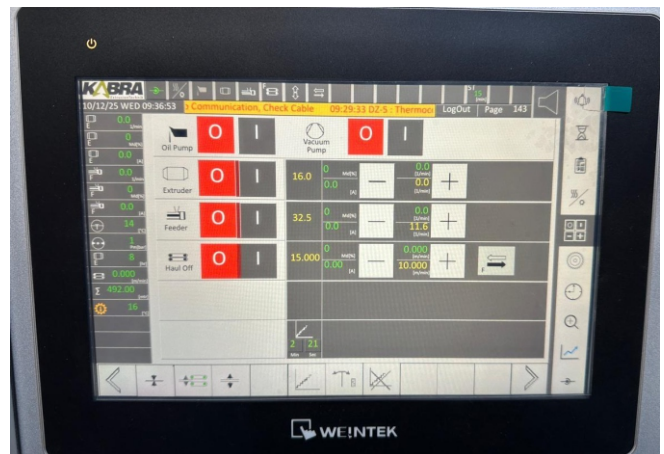
ExtruTouch NX 32

- Computer integrated control system.
- 15" Color TFT touch screen.
- State-of-the-art automation PLC hardware.
- Temperature controller & AC drive on high speed network.
- High performance temperature controller.
- Industrial bus system like modbus / Ethernet for the integration.
- Excellent Automation Control.



MAGNUS 10

- 10" Touch screen remote panel.
- Backlight LED.
- Temperature controller & AC drive on high speed network.
- High performance temperature controller.
- Ethernet and USB port to facilitate program upload / download.
- Integrated AC drives on serial network.
- Industrial bus system like Ethernet & TCPIP for the integration.
- Excellent Automation Control.
- Centralized control & monitoring for Extruder, Feeder & Haul - offs.
- Displays information (in plain English text) such as - Extruder running hours, time & date, system alerts & alarms etc.



OPTIMA 7

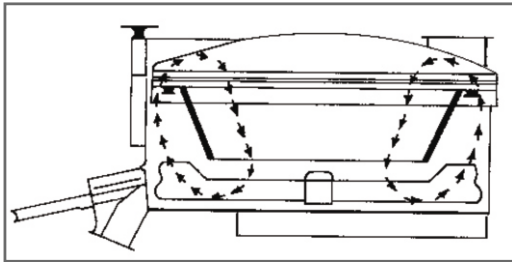
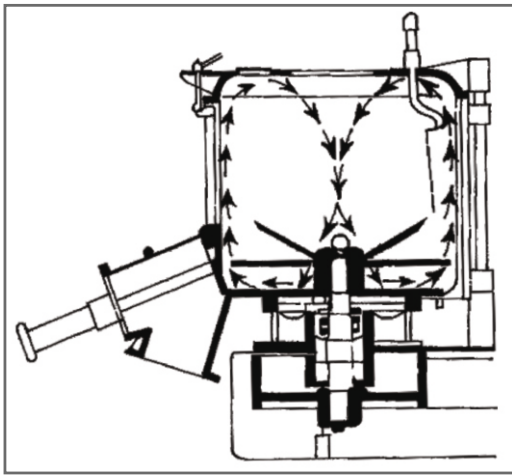
- 7" Touch screen remote panel.
- Backlight LED.
- Display of drive status.
- Ethernet and USB port to facilitate program upload / download.
- Integrated AC drives on serial network.
- Centralized control & monitoring for Extruder, Feeder & Haul - offs.
- Displays information (in plain English text) such as - Extruder running hours, time & date, system alerts & alarms etc.



World's Favourite Kabra Mixer Cooler for PVC Compounding

Kabra Extrusiontechnik Ltd (KET) - A Kolsite group company is manufacturer of High Speed Mixer Cooler. These efficient High Speed Mixer and Cooler provide mix of PVC resins and other additives for making superior quality PVC compound used in the production of PVC Pipes / Pellets / Profiles. These machines offer the processors better Mixing Economics with Great Quality. KET also manufactures high end extrusion line for pipes, pellets & profiles.





High Speed Mixer

- Mixing vessel with special double wall jacketed construction with inside chamber of SS plate.
- Labyrinth construction of vessel and blade.
- Special Alloy Steel Blades, hardened and chrome plated for longer life.
- Hot oil jacket for reduced mixing cycle and quality mixing economics.
- Resin leakage prevention (optional).
- Special designed sealing in bearing housing.
- Temperature probe for precise measurement of material temperature.

Cooler Mixer

- Water circulation arrangement provided for faster cooling of PVC compound and increased cooling surface.
- Aluminium gate plug matched with vessel profile to prevent material deposit.
- Faster batch cycle.

AC Frequency Drives (Soft Starter)

- Avoids sudden jerk creation.
- Compact and maintenance free.
- Protection for short circuit and overload.
- Can also be operated with Generator.



Technical Specifications

Model for RPVC Pipe Compound	Batch Capacity (Kgs)	Mixer		Cooler		Machine Space (L x W x H in Mtrs)
		Vessel Capacity (Ltr)	Drive (kW)	Vessel Capacity (Ltr)	Drive (kW)	
KMC 130/300 R	40	130	18 (AC Drive)	300	3.7	4.2 x 2.5 x 3.0
KMC 200/400 R	60	200	30 (AC Drive)	400	3.7	4.8 x 3.0 x 3.3
KMC 250/600 R	90	250	45 (AC Drive)	600	7.5	5.3 x 3.0 x 3.5
KMC 350/1000 R	120	350	75 (AC Drive)	1000	11	5.6 x 3.9 x 3.7
KMC 500/1500 R	200	500	110 (AC Drive)	1500	15	5.9 x 4.2 x 4.0
KMC 750/2000 R	300	750	132 (AC Drive)	2000	18.5	6.4 x 4.5 x 4.3
KMC 1000/2500 R	400	1000	160 (AC Drive)	2500	22	6.8 x 5.0 x 4.8
KMC 1250/3000 R	500	1250	250 (AC Drive)	3000	30	7.2 x 5.5 x 5.3

Model for SPVC Compound	Batch Capacity (Kgs)	Mixer		Cooler		Machine Space (L x W x H in Mtrs)
		Vessel Capacity (Ltr)	Drive (kW)	Vessel Capacity (Ltr)	Drive (kW)	
KMC 250/600 S	90	250	55 (AC Drive)	600	7.5	7.5 x 6.5 x 4.0
KMC 350/1000 S	120	350	75 (AC Drive)	1000	11	7.5 x 6.5 x 4.0
KMC 500/1500 S	200	500	132 (AC Drive)	1500	15	8.0 x 6.5 x 5.0

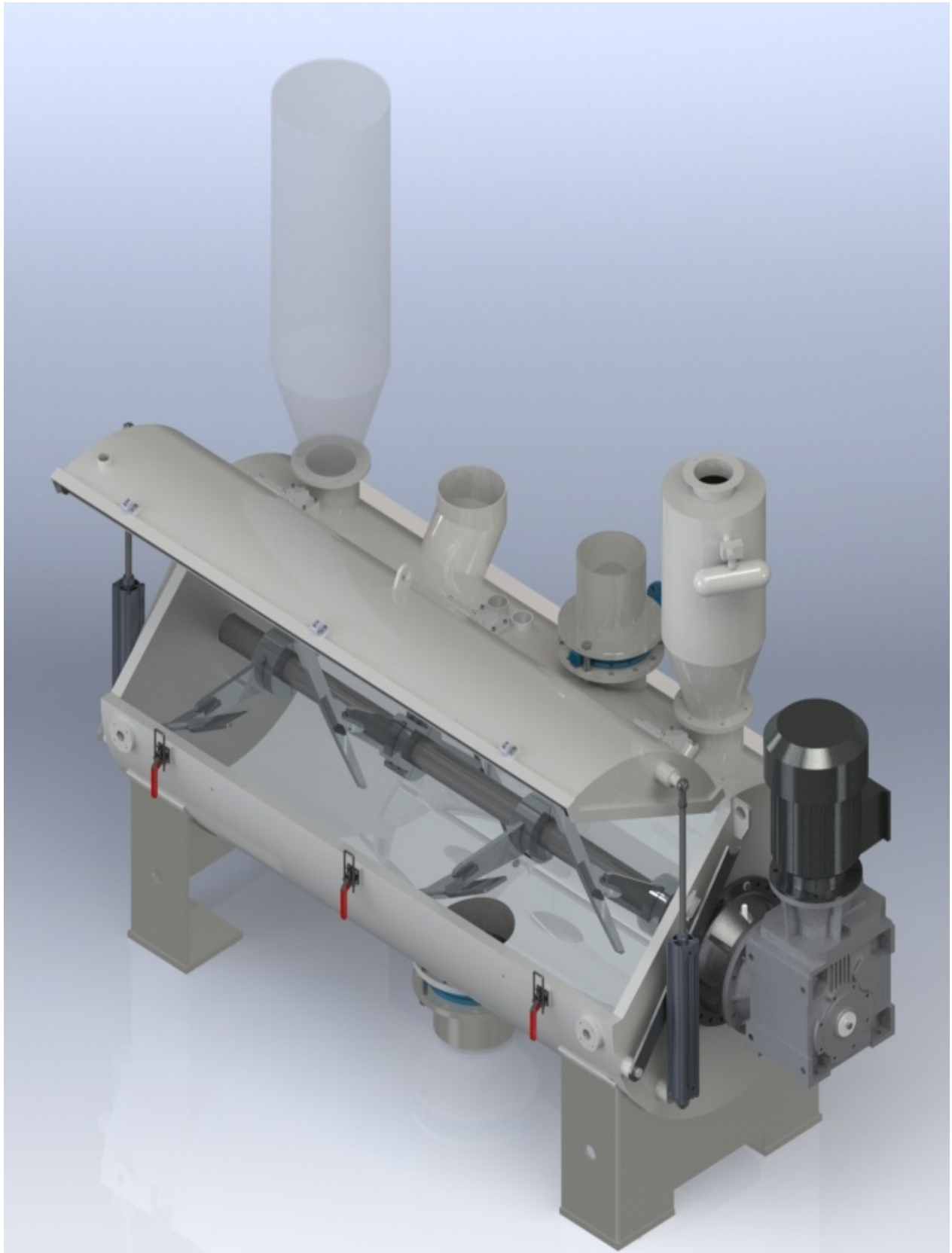
Weighing and Batch Conveying System

Consisting of ground hopper for resin, another ground hopper with agitator for CaCo3, spiral conveyors and batch hopper with pneumatically activated butterfly valve load cells provided.

- PLC controlled.
- Accurate weighing of material inputs.
- Enables mixing of resin, CaCo3 and additives in correct proportion.
- Saves material wastage and labour cost.
- Continuous mixing operation- saves time.
- Only Batch Conveying System is also supplied.



Cooler Mixer



Horizontal High Speed Mixer



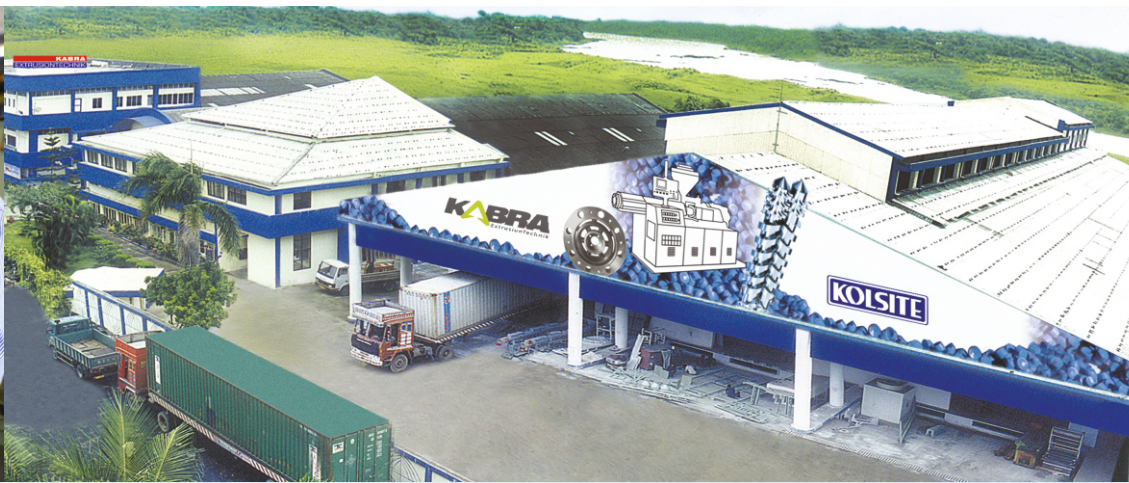
MODEL	MIXER		COOLER		MACHINE SPACE
KHMC 750/2700	750 Ltr	132 Kw	2750 Ltr	22 Kw	9 ML x 5.5 MW x 5.0 MH
KHMC 1250/4500	1250 Ltr	250 Kw	4500 Ltr	37 Kw	9 ML x 6.5 MW x 6.5 MH

Our Journey to being the most favourite, and why we are passionate to do more...

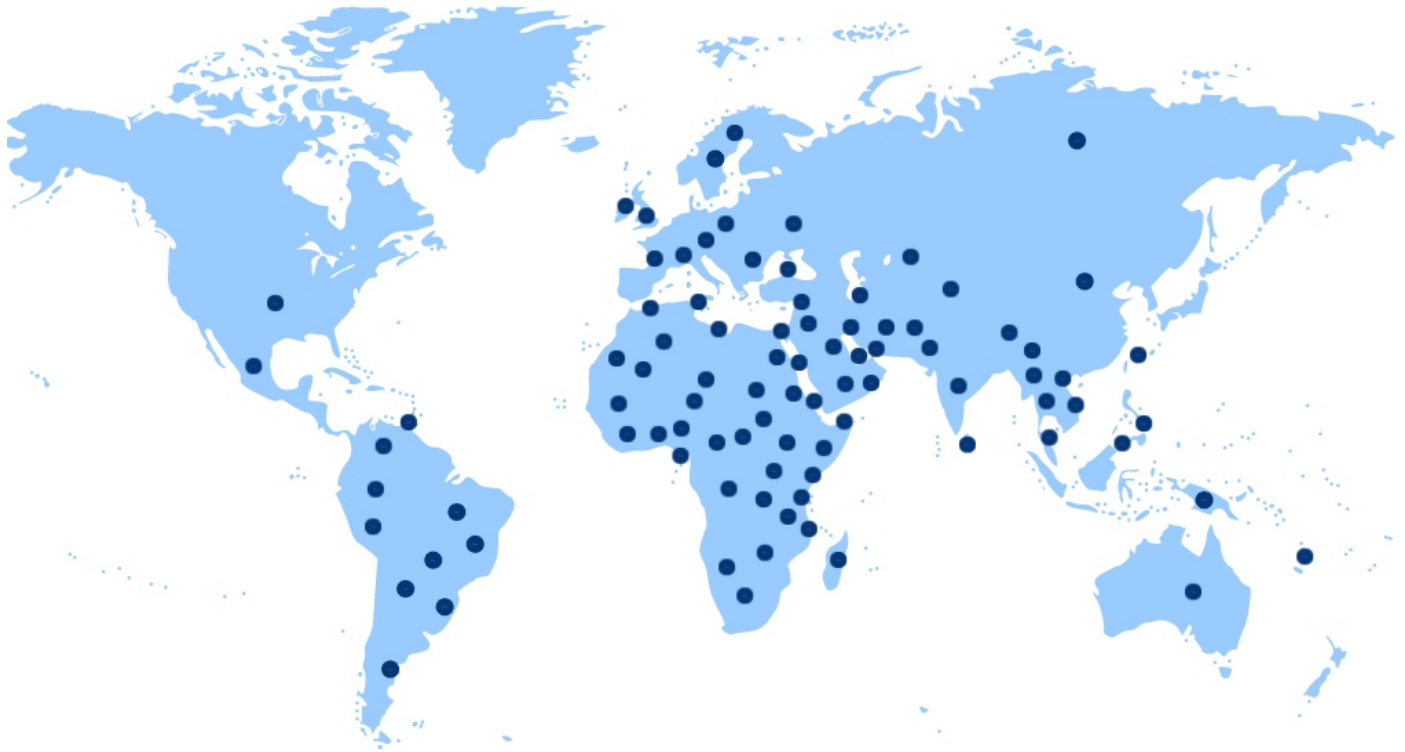
Kabra ExtrusionTechnik has always explored latest options for its valued customers with its in-house R&D and advanced technical processes for plastic extrusion. To serve its customers better, Kabra has two state-of-the-art manufacturing facilities spread over a combined area of 83820 sqm at Daman, India. Our historical association with Battenfeld - cincinnati and Gloucester Engineering, being an added advantage. Our experienced sales & services network is one of the largest in the Indian plastic industry. Kabra is committed to provide complete solutions to meet the specific requirements of an extensive range of plastics processing applications.

Which began as a modest venture 5 decades ago, is now a recognized name that stands for technology, quality and customer service. Kabra's journey to become world's favourite plastic extrusion machinery manufacturer, has been glorious. This has been possible because of our wonderful associates, stakeholders and esteemed customers spread across the globe. Dedication to technology and devotion to service has been our passion in this journey... and for us..... the journey has just begun....





MORE THAN 17000+ INSTALLATIONS AROUND THE WORLD 105+ COUNTRIES



A **KOLSITE** Group Company

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Kabra Extrusiontechnik Limited reserves the right to make technical changes. Data and figures are indicative purpose only and cannot have any legal implications.

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*Number of installations as on 17 January 2026.